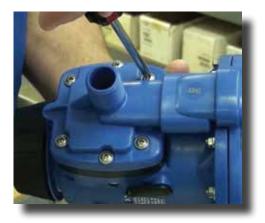




Proper protection, such as gloves, eye wear, and aprons, are recommended when disassembling a Dosatron.

DM11F Troubleshooting - Part 2A

This DM11F Troubleshooting will cover: The medicator is not clicking.



Step 1: If the unit isn't clicking, unscrew and remove the 6 screws from the outlet plate assembly.



Step 2: Lift it out and remove.



Step 3: Remove the black actuator plate. Set the Medicator aside.



Proper protection, such as gloves, eye wear, and aprons, are recommended when disassembling a Dosatron.

DM11F Troubleshooting - Part 2A



Step 4: Remove and replace the slider assembly (PPDI048) that includes the white plastic slider, rocker, and the blade spring.



Step 5: To begin, press the blade spring and lift up and off of the rocker.



Step 6: Then, remove the white plastic slider.



Proper protection, such as gloves, eye wear, and aprons, are recommended when disassembling a Dosatron.

DM11F Troubleshooting - Part 2A



Step 7: To remove the rocker, spread the supports and pull it up.



Step 8: To replace, insert the new rocker.



Step 9: Align the arrow on the slider with the two arrows on the actuator plate and install the new slider.



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DM11F Troubleshooting - Part 2A



Step 10: Hook the blade spring on the rocker and press the axle into the top of the slider.



Step 11: If you hold the actuator plate assembly with the arrow facing you, the blade spring will curve away.



Step 12: Test the new assembly by pushing the slider back and forth. It should click each time and not bind.



Proper protection, such as gloves, eye wear, and aprons, are recommended when disassembling a Dosatron.

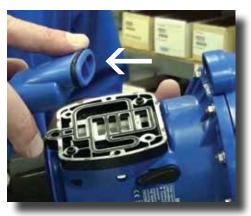
DM11F Troubleshooting - Part 2A



Step 13: Next, position the slider so that the small tooth touches the stop.



Step 14: Reinstall the assembly into the housing.



Step 15: Before reinstalling the outlet plate, take care not to pinch the oval shaped o-rings.



Proper protection, such as gloves, eye wear, and aprons, are recommended when disassembling a Dosatron.

DM11F Troubleshooting - Part 2A



Step 16: Also note the two raised circles on the black plate, these will allow everything to line up.



Step 17: Now, reinstall and tighten the six screws in a star pattern.

Note: To watch the video go to Dosatron's DM11F video page: https://www.youtube.com/watch?v=Xw0aY3WfLXk or the YouTube Channel: www.youtube.com/user/DosatronIntl

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